

ITac Clear & ITacWhite

Handling Recommendations

Self-adhesive ITac Clear & ITac White window film has been specifically designed for worry-free wet or dry application. The optically clear PET film is backed with a proprietary adhesive specially formulated to be unaffected by moisture and is removable for up to 3 years without leaving residue behind. Installation is simple if you use the recommended tools and follow a few basic guidelines. Please consider the recommendations of this instruction guide carefully.

BASIC ADVICE

PRINTING

Ensure the film reaches ambient temperature before printing to balance any temperature differences between storage and production areas.

ITac Clear- Suitable Printing Methods

- UV Curable

ITac White- Suitable Printing Methods

- Solvent
- Eco-Solvent
- UV Curable
- Latex

While laminating is not necessary, if you choose to do so, an optically clear, cast laminate is recommended. It is essential that the inks are completely dry before laminate is applied. We recommend a drying time of 24 to 48 hours depending on the specific ink used. Prints should lay flat or very loosely rolled in an upright position during that time for proper and thorough degassing to occur.

LAMINATING

For best results, ensure proper laminator calibration; common lamination issues, such as tunneling and edge-curling when installed often stem from poor calibration. **Use no tension, light pressure, and a slow lamination speed.** After lamination, wait **24 hours before window application.** *The quality of the laminator, rollers, and calibration will have an impact on the result.*

APPLICATION

Cleaning

- For optimal adhesion, thoroughly clean the windows, seals and rubber lips using **only water and soap** to prevent possible edge lifting.
- Alcohol is not a recommended cleaning agent, however if used, rinse thoroughly with water to remove any residue.
- Rinse thoroughly, then dry with a lint-free cloth, brown industrial paper, or a squeegee, focusing on corners and edges.

For application, we recommend wetting the window and after peeling back 8" to 12" of the liner, wetting the adhesive side of iTac Clear & ITac White with tap water.,

Once in place, we recommend using a felted squeegee (so as not to scratch the face) and working from the middle of the graphic out to push the water to the edges.

APPLICATION

For the application, we recommend **first wetting the window surface with water.**

After removing approximately 20–30 cm (8–12 inches) of the liner, also moisten **the adhesive side of ITac Clear & ITac White with tap water.**

Once the film is positioned, we recommend using a squeegee with a felt edge to avoid scratching the surface. Work from the center of the graphic outward to push the water toward the edges.

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