

Test laboratory for the fire behavior of building materials, Dipl.-Ing. (FH) Andreas Hoch  
Testing, supervising and certifying body, authorized by the building supervision authority

# TEST REPORT

## PZ-Hoch-230813

for the proof of Fire behaviour according to DIN 4102, part 1

Translation of the German test report – no guarantee for translation of technical terms

<b>company</b>	<b>Continental Grafix AG</b> Lettenstrasse 2 CH-6343 Rotkreuz
<b>description of samples</b>	clear, glossy self-adhesive film, consisting of PVC
<b>name of the material</b>	„panoRama Cast“
<b>sampling</b>	by the company itself
<b>content of request</b>	Proof of flammability to classify building materials to class B1 “schwerentflammbar” according to DIN 4102, part 1
<b>validity of test report</b>	30.06.2028
<b>result</b>	<b>The examined product meets glued on single-pane safety glass in a minimal thickness of 4,0mm the requirements of class B1 for “schwerentflammbare” (hardly flammable) building materials according to DIN 4102, part 1 (May 1998).</b>

This test report includes 4 pages and 3 enclosures.

Remark: If the above mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer 1, there is no need for a general building supervisory test report.

This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- „allgemeine bauaufsichtliche Zulassung“ (general building inspectorate approval ) or by
- „allgemeines bauaufsichtliches Prüfzeugnis“ (general building inspectorate certificate) or by
- “Zustimmung im Einzelfall” (exceptional approval)

This test report can underlie building supervisory procedures

- for regular building products for the prescribed proofs of conformity
- for non-regular building products for the needed proofs of applicability.

This test report must not be published and copied without preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents.

## 1. Description of test material in condition as delivered

PN 37375: „panoRama Cast“

-clear, glossy self-adhesive film, consisting of PVC-  
front side: perforated, silver / reverse side: self-adhesive  
characteristic values determined by the test laboratory:  
whole thickness: about 0,13 mm  
whole area weight: about 157 g/m<sup>2</sup>  
thickness of self-adhesive foil: about 0,1 mm  
area weight of self-adhesive foil: about 104 g/m<sup>2</sup>

The testing laboratory is not provided with further details concerning composition of the tested building materials. Samples are deposited.

## 2. Preparation of samples

The material was glued on single-pain safety glass in a thickness of about 4,0mm.  
The samples were kept in climate chamber 23/50 until they reached constant weight.

## 3. Arrangement of samples mounting: glued on single-pain safety glass

#6625: flaming in transverse direction

#6626: flaming in machine direction

## 4. Date of test CW 27 in 2022

## 5. Results The test has been examined according to DIN 4102 (Mai 1998)

line no.	Measurement	Result with the tested specimen					Dim.
		#6625	#6626	---	---	---	
	Test number	#6625	#6626	---	---	---	
	flamed direction substrate	transverse dir. glass	machine dir. glass	---	---	---	
1	Number of specimen arrangement acc. to. DIN 4102/T15, schedule 1	7	7	---	---	---	
2	Maximum flame height above bottom edge of the specimen	60	60				cm
3	Time <sup>1)</sup>	2:35	1:45	---	---	---	min:s
4	Burn through / melting Time <sup>1)</sup>	./.	./.	---	---	---	min:s
	Observations on the back side of the specimen						
5	Flames / Glowing Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
6	Change of colour Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
7	Falling of burning droplets Start <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
8	Extent sporadic falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	
9	continuous falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	min:s
10	Falling of burning droplets Start <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
11	Extent sporadic falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	
12	continuous falling of burning droplets <sup>2)</sup>	./.	./.	./.	./.	./.	

line no.	Measurement	Result with the tested specimen					Dim.
		#6625	#6626	---	---	---	
	Test number	#6625	#6626	---	---	---	
	flamed direction	transverse dir.	machine dir.	---	---	---	
	substrate	glass	glass	---	---	---	
13	<u>After flame time at the bottom of the sieve (max.)</u>	./.	./.	./.	./.	./.	min:s
14	<u>Impairment of the burner by dropping or falling material:</u> Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
15	<u>Premature end of test</u> Final occurrence of burning at the specimen <sup>1)</sup>	3:10	1:50	./.	./.	./.	min:s
16	Time of eventually end of test <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
17	<u>After flame after end of test</u> Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
18	Number of specimen <sup>1)</sup>	./.	./.	./.	./.	./.	
19	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
20	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
21	flame length	./.	./.	./.	./.	./.	cm
22	<u>Afterglow after end of test</u> Time <sup>1)</sup>	./.	./.	./.	./.	./.	min:s
23	Number of specimen	./.	./.	./.	./.	./.	
24	<u>Place of appearance</u> Lower half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
25	Upper half of the specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
26	Front side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
27	Back side of specimen <sup>2)</sup>	./.	./.	./.	./.	./.	
28	<u>Density of smoke</u> ≤ 400 % * min	1	1	---	---	---	% * min
29	> 400 % * min <sup>4)</sup>	./.	./.	./.	./.	./.	% * min
30	Diagram: encl. no.	1	2	---	---	---	
31	<u>Residual lengths: individual value</u> <sup>3)</sup>						
	Specimen 1	47	46	---	---	---	cm
	Specimen 2	48	48	---	---	---	cm
	Specimen 3	47	50	---	---	---	cm
	Specimen 4	49	62	---	---	---	cm
32	<u>Average value, individual test</u> <sup>3)</sup>	48	52	---	---	---	
33	<u>Photo of specimen in enclosure no.</u>	1	2	---	---	---	
34	<u>Flue gas temperature</u>	105	112	---	---	---	°C
35	Maximum of average value Time <sup>1)</sup>	09:33	10:00	---	---	---	min:s
36	Diagram: encl. no.	1	2	---	---	---	

<sup>1)</sup> indication of times: from the begin of testing procedure <sup>2)</sup> checked off if applicable

<sup>3)</sup> indication of carrier/foam layer separated in case of fire-proofing agents

<sup>4)</sup> very strong development of smoke

## 6. Explanations concerning the testing procedure

There were no additional tests proceeded because of the residual length of  $\geq$  than 45 cm.

## 7. Summary of results and additional establishments to Fire Behaviour

line no.	measurement	Result with the tested specimen					dimension
	test-no.	#6625	#6626	---	---	---	
	flamed direction substrate	tranverse dir. glass	machine dir. glass	---	---	---	
1	residual length	48	52	---	---	---	cm
2	max. smoke temperature	105	112	---	---	---	°C
3	density of smoke - integral	1	1	--	--	--	%min
4	remarks: none						

According to DIN 4102, part 1, "schwerentflammbare" (hardly flammable) building materials must meet the requirements of class B2.

Pursuant to additional tests in the ignitability apparatus this can be determined (appendix 3).

## 8. Special remarks


- This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or grounds etc. the burning behaviour may differ.
- This test report is not valid for the exposure to outdoor climate conditions.
- This test report is not valid, as soon as the fabric is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).
- This test report is no substitute for a General Building Inspectorate Certificate.
- This test report is granted without prejudice to the rights of third parties, in particular private proprietary rights.
- For legal interests only the German original version is relevant.
- In General Building Inspectorates procedures this test report can be based for
  - regular building materials for the required proof of accordance
  - for not regular building materials for the required proof of applicability

## 9. Validity

This test report is valid until the mentioned date on page 1. The test report becomes invalid in case the standards on which the tests are based are changed.

Fladungen, 05.07.2023

clerk in charge:

  
(Dipl.-Ing.(FH) Jürgen Hammer)



Head of the test laboratory:

  
(Dipl.-Ing.(FH) Andreas Hoch)