



Bahnhof-Park 3
CH-6340 Baar
Switzerland

Tel: +41 (041) 763 66 88
Fax: +41 (041) 763 60 14
info@continentalgrafix.com
www.continentalgrafix.com
MwSt CH: CHE-103.565.612
MwSt D: 0945/11066
UST-ID Nr. DE 814 424 041

Product and Packing specification

panoRama / Clear
panoRama Innova / Clear / White
panoRama Cast / Protect

panoRama Film
panoRama Tape

ITac
ITac White

panoRama Two Way Vision

Index

1. Aim of the specification.....	3
2. Roll description	3
2.1 Core	3
2.2 Media winding.....	3
2.3 Beginning and end of the roll.....	4
3. Splices	4
3.1 Amount of splices per order (for perforated short rolls with a length until 150 m)	4
3.2 Marking of the splices	4
4. Packaging.....	5
4.1 Size of the boxes.....	5
4.2 Content of a single packed roll box.....	6
4.3 Weights.....	7
5. Labelling	9
6. Palletizing	10

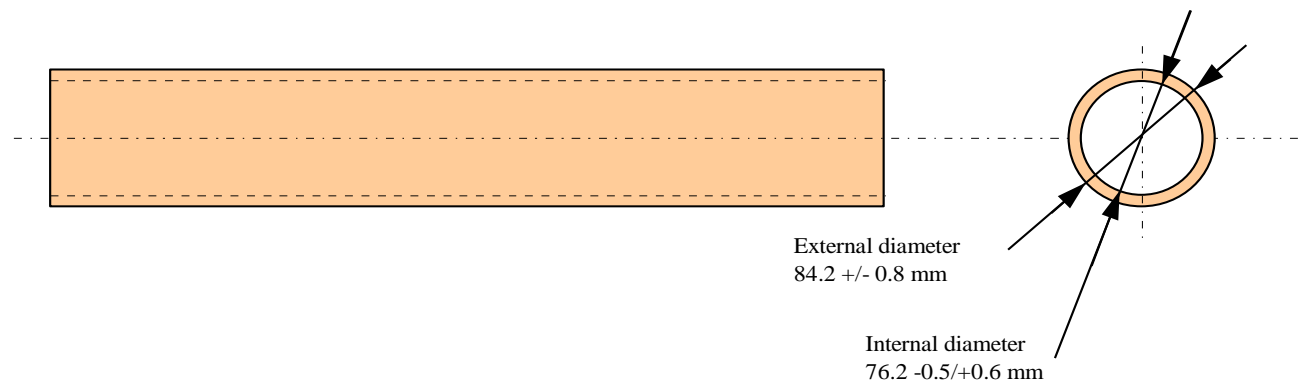
1. Aim of the specification

The aim of the specification is to show geometry, packaging and labelling of the Continental Grafix products.

2. Roll description

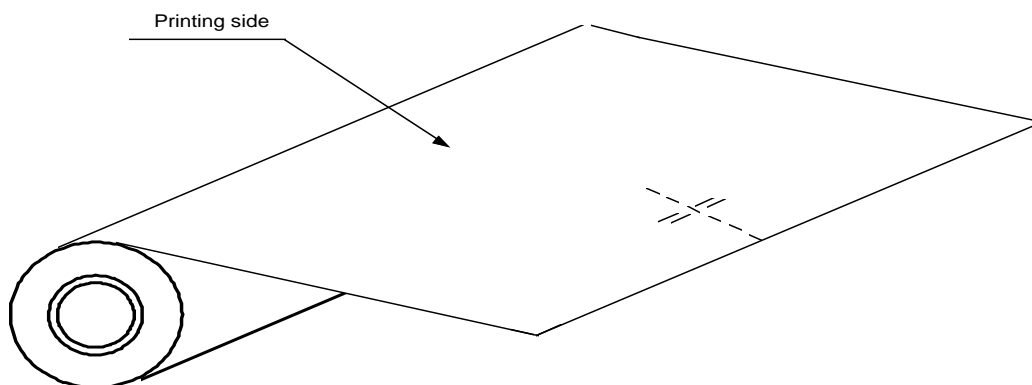
2.1 Core

The core is a tube made of cardboard (see drawing). The core length is 2 cm longer than the rolled material in the width.



2.2 Media winding

The printable side is located on the external side (see drawing).



The winding is strong enough to avoid the slipping of the media along the roll axis and the core during transportation. The core is centered between the media edges.

2.3 Begin and end of the roll

The end of the roll (first media turn on the core) is fixed with three pieces of tape on the core and the beginning of the roll (last media turn) is fixed with three white labels.

Winding tension is tuned in such a way that the rolls do not telescope easily and although the sensitive surface of the media won't be damaged.

3. Splices

Roll length	Amount of splices
Master rolls > 150 lm	Max. 3 Splice per roll
Short rolls < max. 150 lm	Max. 1 Splice per roll

3.1 Amount of splices per order (for perforated short rolls with a length until 150 m)

- for orders from 1 - 9 rolls = max. 1 roll with 1 splice
 - for orders from 10-14 rolls = max. 2 rolls with 1 splice each
 - for orders from 15-19 rolls = max. 3 rolls with 1 splice each
 - for orders from 20-24 rolls = max. 4 rolls with 1 splice each
- etc.

3.2 Marking of the splices

Rolls with splice are marked on the outside of the box with a red label. On the label is noted the exact length after the splice appears.

The splice is marked on the media with a flag. Because of the flag color the reason / type of the splice is visible.

- Green: perforation defect
- Red: splice in base material
- Blue: splice in backing liner (paper, polyester or UV liner)
- Yellow: defect on printing surface

4. Packaging

4.1 Size of the boxes

Material is packed in cardboard boxes. Please find below the outer size per box:

	roll length		
	25 / 50 lm	100 lm	200 / 300 / 400 lm
material width 36" (91.4 cm)	97 x 21 x 21 cm	145 x 30 x 32 cm	149 x 53 x 54 cm
material width 42" (106.7 cm)	114 x 21 x 21 cm	145 x 30 x 32 cm	149 x 53 x 54 cm
material width 54" (1.372 cm)	145 x 21 x 21 cm	145 x 30 x 32 cm	149 x 53 x 54 cm
material width 60" (152.4 cm)	160.5 x 21 x 21 cm	161 x 30 x 32 cm	166 x 53 x 54 cm

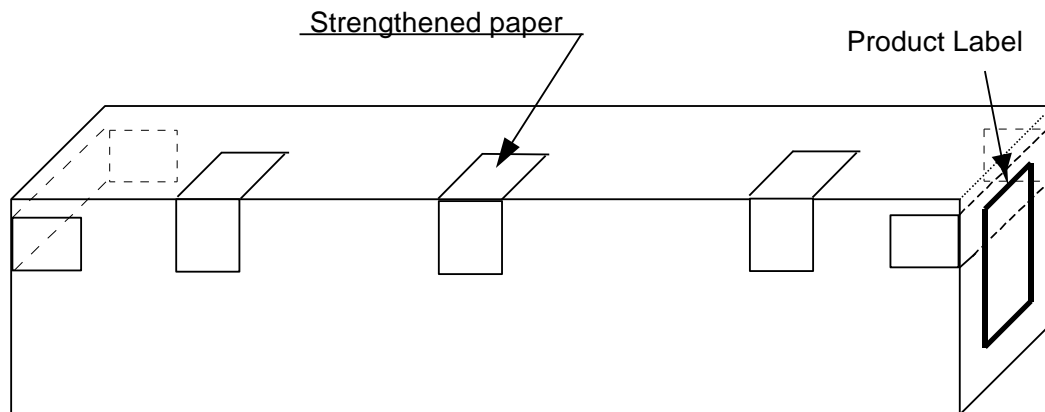
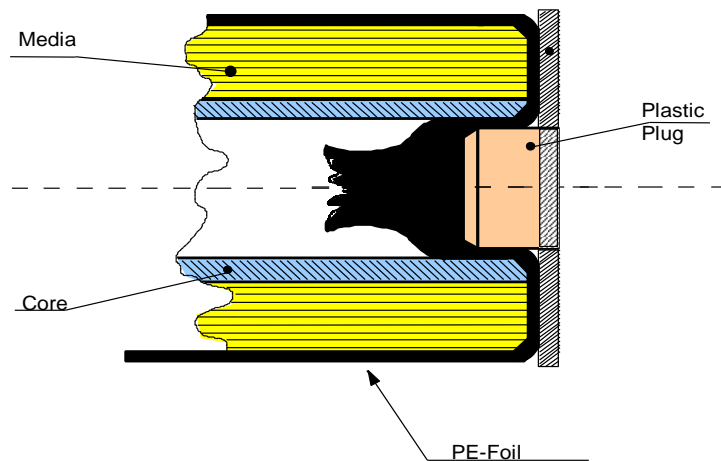
roll length ITac / ITac White		
	30.48 lm (ITac)	50 lm (ITac White)
material width 54" (1.372 cm)	142 x 18 x 18 cm	142 x 22 x 22 cm

roll length Two Way Vision	
	50 lm
material width 54" (1.372 cm)	143 x 22 x 19.5 cm

4.2 Content of a single packed roll box

- The roll is wrapped in a PE foil.
- The roll is squeezed between two square plastic plugs for protecting the ends.
- The boxes are closed with tape and there is a product-label at one end of the box

There are not any prints on the box; it is a standard plain brown box. Only the Continental Grafix labelling is applied on the front side.



4.3 Weights

All weights are quoted +/- 5% including packaging of each box.

panoRama Film

rolls length m	width m	perforation	m2 per roll	material weight	core weight	plugs weight	box weight	total weight kg
25	1.372	1530	34.3	6.65	1.1	0.4	1.25	9.40
50	1.372	1530	68.6	13.3	1.1	0.4	1.25	16.05
300	1.372	1530	411.6	79.8	1.1	2.00	2.00	84.90

panoRama Tape

roll length m	width m	perforation	m2 per roll	total weight
61	25	none	1.525	0.5

panoRama 1530 / 1540 / 1550 / 2050

panoRama Clear

rolls length m	width m	perforation	m2 per roll	material weight	core weight	plugs weight	box weight	total weight kg
25	1.524	150xx	38.1	12.25	1.1	0.4	1.25	15.00
50	1.524	150xx	76.2	27.25	1.1	0.4	1.25	30.00
100	1.524	150xx	152.4	57.25	1.1	0.4	1.25	60.00
300	1.524	150xx	457.2	174.90	1.1	2.00	2.00	180.00
25	1.372	150xx	34.3	10.25	1.1	0.4	1.25	13.00
50	1.372	150xx	68.6	21.25	1.1	0.4	1.25	24.00
100	1.372	150xx	137.2	45.25	1.1	0.4	1.25	48.00
300	1.372	150xx	411.6	138.90	1.1	2.00	2.00	144.00

panoRama Innova 20UV / 30UV / 40UV / 50UV / Clear / White

rolls length m	width m	perforation	m2 per roll	material weight	core weight	plugs weight	box weight	total weight kg
50	1.524	30/40/50 UV	76.2	22.25	1.1	0.4	1.25	25.00
400	1.524	30/40/50 UV	609.6	179.90	1.1	2.00	2.00	185.00
25	1.372	40/50 UV	34.3	9.25	1.1	0.4	1.25	12.00
50	1.372	20/30/40/50 UV	68.6	18.25	1.1	0.4	1.25	21.00
400	1.372	20/30/40/50 UV	548.8	164.90	1.1	2.00	2.00	170.00
50	1.067	40 UV	53.35	15.25	1.1	0.4	1.25	18.00
400	1.067	40 UV	426.8	144.90	1.1	2.00	2.00	150.00

panoRama Cast

rolls length m	width m	perforation	m2 per roll	material weight	core weight	plugs weight	box weight	total weight kg
50	1.524	none	76.20	16.25	1.10	0.40	1.25	19.00
50	1.372	none	68.60	14.25	1.10	0.40	1.25	17.00
25	1.372	none	34.30	8.25	1.10	0.40	1.25	11.00
50	1.067	none	53.35	10.25	1.10	0.40	1.25	13.00

panoRama Protect

rolls length m	width m	perforation	m2 per roll	material weight	core weight	plugs weight	box weight	total weight kg
50	1.524	none	76.20	17.25	1.10	0.40	1.25	20.00
50	1.372	none	68.60	15.25	1.10	0.40	1.25	18.00
25	1.372	none	34.30	9.25	1.10	0.40	1.25	12.00
50	1.067	none	53.35	11.25	1.10	0.40	1.25	14.00

ITac / ITac White

rolls length m	width m	perforation	m2 per roll	material weight	core weight	plugs weight	box weight	total weight kg
30.48 (ITac)	1.372	keine	41.82	14.15	1.1	0.4	1.25	16.90
50 (ITac White)	1.372	keine	68.6	27.05	1.1	0.4	1.25	29.80

panoRama Two Way Vision

rolls length m	width m	perforation	m2 per roll	material weight	core weight	plugs weight	box weight	total weight kg
50	1.372	keine	68.6	25.88	1.1	0.4	1.25	28.63

5. Labelling

- In the core as well as on the front side of the box there is a label with the lot number that includes information to the production of the products. The declaration of this number is necessary for any complaints.
- On the box there is a label of Continental Grafix that includes next to the content description also information to the production of the product.

If you purchase a product with your own brand, the specifications were arranged with you separately.

6. Palletizing

- The rolls are stacked on a pallet with the opening side on top.
- The maximum number of layers is 5.
- The boxes lay within the size of the pallet.
- The pallet is wrapped in stretch foil.
- The pallet is labeled with the text: NO STACKING

